

HSM-254GT-H

自动双针裤襻机
Automatic Double Needle
Belt-loop Attaching Machine



应用范围 / Range of application

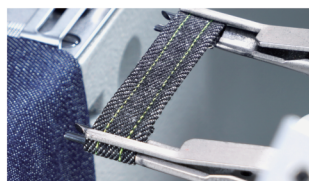


产品特点 / Product features

1. 裤襻自动筛选、切断、折边、送料和套结工序一次性完成，省时省力。
 2. 简单的参数设置即可实现裤襻长度、裤襻收位、外摆梭针位等的调整，操作简单。
 3. 电机驱动的送襻装置，调节更简单，效率更高。
 4. 斜切和直切模式的转换通过简单的调整即可轻松实现。
 5. 标配可调节升降机架，简单调节实现轻松缝纫。
1. The automatic selecting, cutting, folding, feeding and bartacking processes of belt loops are completed at once, saving time and effort.
 2. Simple parameter settings can realize the adjustment of the length of the belt loop, the position of the belt loop, the position of the outer shuttle hook needle, etc., and the operation is simple.
 3. The motor-driven feeding device is simpler to adjust and more efficient.
 4. The conversion of chamfering and straight cutting modes can be easily achieved through simple adjustments.
 5. The standard adjustable lifting frame is equipped with simple adjustment to achieve easy sewing.



通过调整在斜切和直切模式之间转换
The conversion of chamfering and straight cutting modes



折叠叉精准抓取
Folding fork for precise grasping



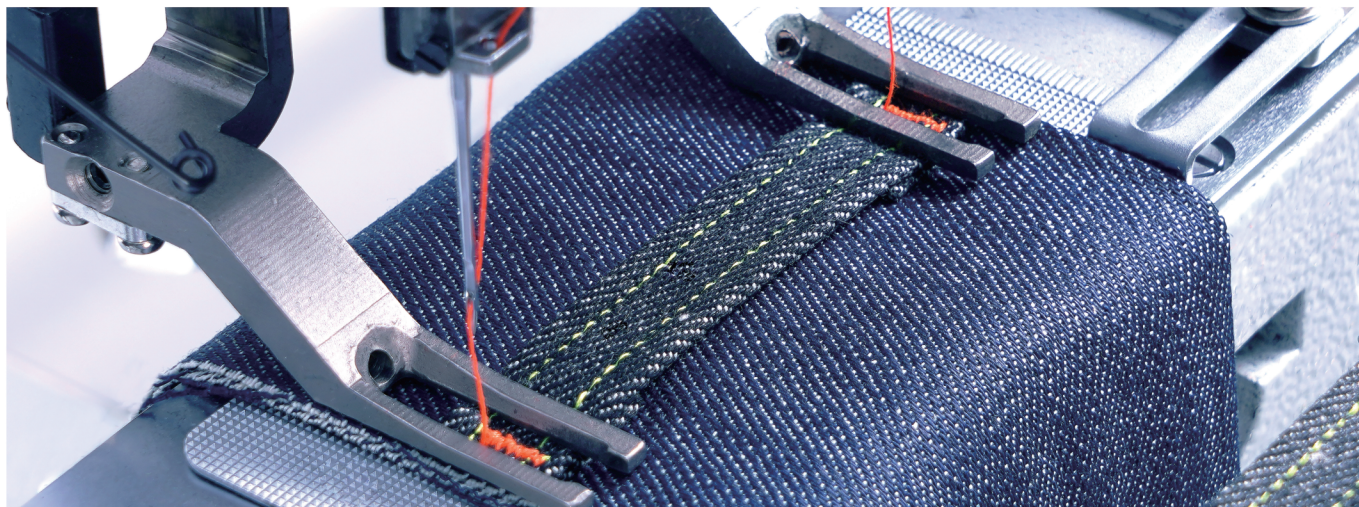
缝制时间提速到1.2秒 / 裤襻 (28针)
Sewing time is accelerated to 1.2 seconds/belt loop (28 stitches)



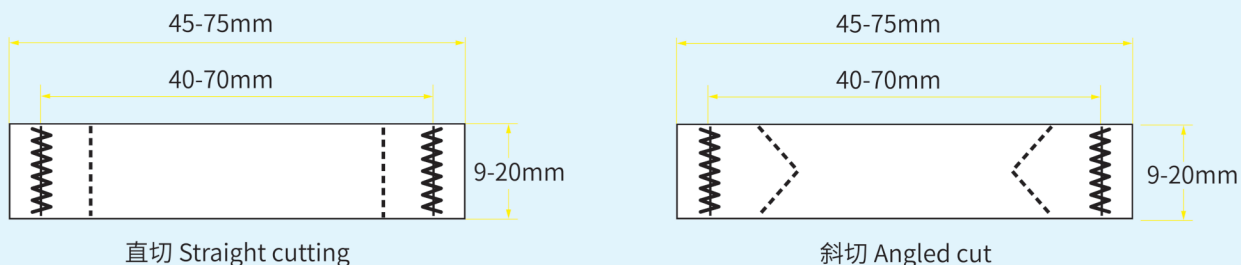
标配可升降调节机架
Standard configuration can be raised and lowered to adjust the rack

性能优势 / Performance advantage

用于牛仔裤和休闲裤裤襻的一次成型，操作简单易学，省时省力。具有自动筛选、切断、折边及套结等工序一次性完成。
It is used for the one-time forming of jeans and casual pants loopers, which is easy to learn and save time and effort. With automatic selecting, cutting, folding and bartacking processes completed at one time.



裤襻缝制尺寸 BeltLoop Sewing Size



规格参数 / Specification parameter

规格 Specification	HSM-254GT-H
线迹 Trace	锁式 Lockstitch
缝制工序 Sewing process	automatic selecting, cutting, folding and bartacking processes completed at one time
最高缝制速度 Maximum sewing speed	2800rpm(缝制间距 3.4mm 以下) (Sewing spacing less than 3.4mm)
使用机针 Needle	DPx17(19#~21#)
针数 Number of stitches	28, 36, 42 (在操作面板上选择) (Select from the Operation panel)
针距 Stitch distance	45~75mm (1-11/16" ~ 2-3/4")
压脚上升量 Presser foot rise	21mm
加固缝套结宽度 Reinforce stitch the width of the bartacking	1.0~3.5mm
加固缝裤襻宽度 Reinforce stitch the belp loop width	9-20mm
加固缝裤襻长度 Reinforce stitch the belp loop length	45-75mm
送布方式 Cloth feeding mode	连续送布 (脉冲马达驱动方式) Continuous cloth feeding (pulse motor drive mode)
加固缝图案记忆量 Reinforcement stitch pattern memory	标准容量 9 个图案 Standard capacity 9 patterns
线迹调整方式 Stitch adjustment mode	操作盘输入方式 Operation panel input mode
电压 Voltage	AC220V,50/60Hz
气压 Air pressure	0.5MPa 1.8L/min
净重 Net weight	318kg
包装尺寸 Package size	1280×990×1570mm(L×W×H)